ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date: 08.07.23	Job No.:		-	ADR Yes/No: Y	ADR Da		08/.96.1	ECN #:	08-	504
Product No.: D206-558				Created By:	Approve		M	·		
Product Name: Cargo Mirror				Checked By:	Genera	i Manage	r Approval:			
Distribution	Regd Resp Ini	tial / Da	te	Distribution	1	Reqd	Resp	Initia	I / Date	-
Distribution Reqd Resp init Production Manager Y LL M.		(1 R)	74 -	DQA / QA Coord		N				
Production Engineering Coord Y DD/EC		105/24		QC Coordinator		Υ	JM	10	8/5	7/24
3000		08724		Marketing		N				
Customer Technical Support Y DS/MB		8.03.31		Customer Order Processing		N				
	100									
Reason for Change: Update tubing on D2065 and D	2066. DSI 9416 created to cla	arify D20	66 for cu	stomers = Ref NCR	2 03	-049				
Documents Affected:								-		1
RELEASE: D2065 Rev. C, D20	966 Rev. C, DSI 9416 Rev. A									
	PARTS MUST COMPLY	,	×	PREVIOUS PARTS S	SATISF	ACTOR	RY [7		
			_						omplete	
# Quality Assurance Action		Reqd	Resp		Notes				omplete	
1 Notify Previous Customers2 Notify Eurocopter France	<u> </u>	N N						+		
3		-								
3		L	<u> </u>							
# Engineering Actions		Reqd	Resp		Notes				omplete	
4 Required Documents/Draw		Y	PH	. <u> </u>				08.0	7.24	PH-
5 Update Product Compatabi		N_								
6 Create Eurocopter Form (FEE)		N .								
7 Notify TC / FAA of Change		N								
# Document Control Action	s	Reqd	Resp		Notes				omplete	, C
8 Move Electronic Files		Υ	KJ				08.0	.23	*	
Update Blue/Pink/DSI Folder and Electronic Files		Y	KJ	Add DSI 9416 to D206-558	3			08.0	1,23	7
10 Update Controlled PDF Files		Y	KJ		_			108.07	.23	38
11 Update Master Document List (MDL)		N	<u> </u>					08.07.	22 d	מ
12 Update Document Record (Y	KJ					08.07.	22.1	\
13 Update Product Development Summary 14 Update QSI 021 and/or STC Approval List		N N					-			
15 Update Parts / STC Databa		N	ł -						•	
16 Update / Verify ARC Database		N			.,,					10
17 Create / Update Change Record Form		Y	KJ	D206-558-041/-043 now @	CHG 0	07		08,07	1. 23	399
18 Create / Update PPP's		Υ	KJ	See 17)				38,07.		1
19 Update Document Control [N								3
20 Update Grey Project Binder		Y	KJ					08,07	235	TO JA
21 Update D-Part/M-Drawing/D	OSI/DEO Master Binders	Y	KJ					1050	1.22	- 984
22										
23		<u> </u>	L							
Department / Action:									Same of the last	·
Description / Action:	ock and in production need t	o he un	dated to	D2065 Rev. C and D2066 I	Rev. C			AND ADDRESS OF THE PARTY OF		
1) All D2065 and D2066 in sto		o be up	dated to	D2065 Rev. C and D2066 I	Rev. C			Manager and their manager and the state of the state of		
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H:\Forms\Engineering\approved online eng\ECNrevN.xls

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Raised by:	Stav. Source:	B Helicoler	Shee	et No.) of
Non-Conforming	Siew. Ea	TO HE INCOME	Date	
Dept./Supplier:	For Design			08/05/03
Product/Service:			Prio	• •
	Dao6-558-041			LOW
Area of Standard:	Section A	200		
QSP	Description of Non-Conforma	nce		
QSPM				
	DAGG misses a	con Durch		
Documents:	T. land	or porces	PS23 1	\sim
P/O	DOBL MINTER QU Jan 108 has a	conded f	Conce,	
Invoice			\mathcal{I}_{\sim} ,	
W/O 34356 Batch No.				
TSR	Root Cause, wall	There dence in	to thin	and consina
Drawing	cracking chiring Clight dwar to	and and in	See DOD	213
	cracking churing Llight own	Forward to Director, Qua	lity Assurance on	completion of this box
DQA: Section B: Indicate who	I is responsible for creating C/A, and a completion		•	
Section B	Responsible for Investigation/CA:	MP.	To be do	ne by: 28/06/16
Corrective Action				
No Initial	Action Description			ue date Sign/Date
1. DT 96000	ntine all 2016 Misson 1911 B38580 - Qty3x -043 B38	114 NW2 13	M. 06	105-27 10805.2
O.D.T Tovest	ighte root course.	2	M 58	05:27 /08:05 2
	9	0	iAN OE	10.10
3, Die Sent	costance po charge	27d 2	1741 00	2410
	- drowing to replace the	xisting U	l-Petsche .	PU 01.09.
materia	I with a beefier wall	th: chness		
Chanse	to 0.049" wall			
(86.	core oca se stad care			
(ILEL	EASE PER ECN # 03-504)			
			Foult Coto	aon/:
	Required: NO YES #		Fault Cate	JOI y.
Section C	Responsible for Verification of	CA:		
Verification of C/A	Verification Method	Sign	Date	
110	- STITULION MICHIGA	Jigii	Forwar	rd to DQA on etion of Verification
			Comple	And I of Voluntation
			DOA	\ :
	<u> </u>			
			Date	9:
QA Purposes only	·	N/C Closed	Date	